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### **Rolls-Royce Corporation M250-C30 COMMERCIAL SERVICE LETTER ...**

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Allison adopted a reverse-airflow engine configuration for the Model 250: although air enters the intake/compression system in the conventional fashion, the compressed air leaving the centrifugal compressor diffuser is ported rearwards via two transfer pipes, which go around the outside of the turbine system, before the air is turned through 180 degrees at entry to the combustor.

### **Allison Model 250 - Wikipedia**

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The Allison 250-C18 is a 2-spool, reverse-flow, gas turbine engine with a 6-stage axial-flow, 1-stage centrifugal-flow,

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compressor section, and a 4-stage axial-flow turbine (2-stage gas producer, and 2-stage power turbine). The 250-C18 is rated at 317 shaft horsepower at 51,600 r.p.m., N1 (6,000 r.p.m. N2).

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